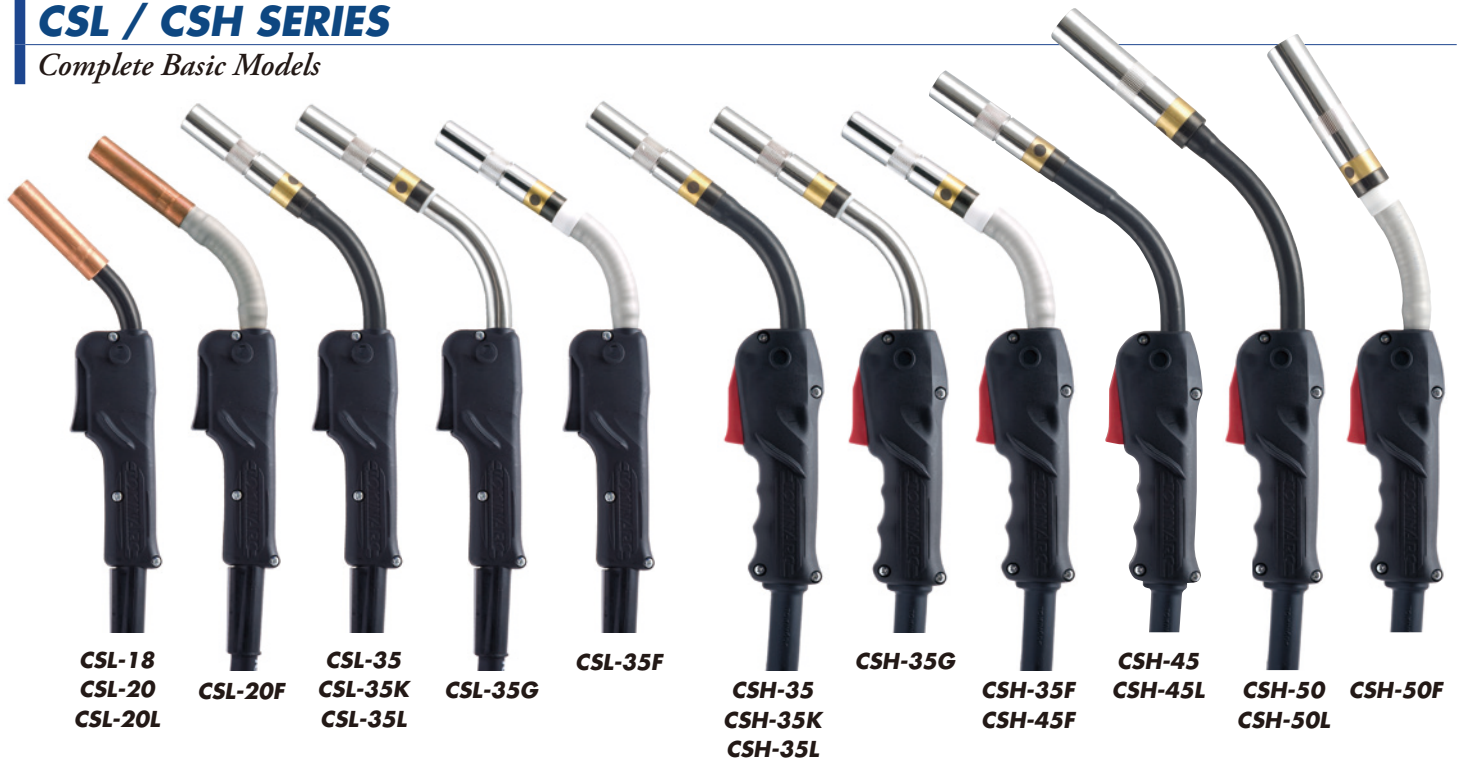


Semi-Automatic Torches
TIG Torches
Air-Cooled Robotic Torches
Water-Cooled Robotic Torches
Automatic Torches
Automatic TIG Torches
Robotic Peripherals
Fume Extractors
Plasma-Laser Parts, Optics

CSL / CSH SERIES

Complete Basic Models



Type		CSL-18	CSL-20/CSL-20F/CSL-20L	CSL-35/CSL-35K CSL-35F/CSL-35G/CSL-35L	CSH-35/CSH-35K/CSH-35V CSH-35F/CSH-35L/CSH-35G	CSH-45/CSH-45V CSH-45F/CSH-45L	CSH-50/CSH-50F/CSH-50L
Rated Current	A	180	200	350	350	450	500
Duty Cycle	%(CO ₂)	40	40	35	60	60 (CSH-45F 40)	60 (CSH-50F 35)
	%(MAG)	20	20	20	35	35 (CSH-45F 20)	35 (CSH-50F 20)
Applicable Wire Size	mm	(0.6, 0.8) 0.9	(0.8, 0.9, 1.0) 1.2	(0.8, 0.9, 1.0) 1.2	(0.9, 1.0, 1.4) 1.2	(1.4, 1.6) 1.2	(1.2, 1.4) 1.6
Cooling Method		Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled
Cable Length	m	3	3 / 4	3 / 4 / 4.5 / 5 / 6	3 / 4 / 4.5 / 5 / 6	3 / 4 / 4.5 / 5 / 6	3 / 4 / 4.5 / 5 / 6
Total Weight (with 3m cable)	kg	1.9	1.9	2.3	2.4	3.0	3.6

Installable on feeders of various manufacturers



Standard installation



Euro installation



N direct installation

Other Types

- **Sensarc type:** Kobe Steel installation type
- **Innerless type:** The liner is connected directly to the tip
- **D tip type:** Tip part is Daihen black torch type
- **Auto welder installation:** Installs onto Daihen auto welder

CP/CSA/α

Special Torch



Type		CP-35	CSA-252	CSH-50W
Rated Current	A	350	250(MIG)450(CO ₂)	500
Duty Cycle	%	50	70(MIG)70(CO ₂)	60(MAG)100(CO ₂)
Applicable Wire Size	mm	0.9 - 1.2	(1.0)1.2	1.2, 1.4, 1.6
Cooling Method		Air-Cooled	Air-Cooled	Water-Cooled
Cable Length	m	3, 4	3	3, 4, 5
Total Weight (with 3m cable)	kg	2.3	3.2	3

REPLACEMENT PARTS

Various Selections for Customers' Needs



ADAPTER

Fit to Various Manufacturers' Wire Feeder



N Adapter

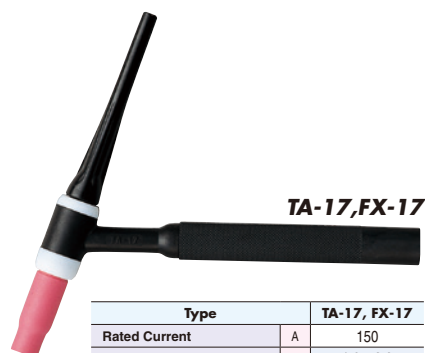
TA/CS/FX/FXS SERIES

Various Models for Specific Work Pieces



TA-9,FX-9,TA20

Type	TA-9, FX-9	TA-20
Rated Current	A 125	250
Applicable Tungsten Size	mm 0.5 – 2.4	0.5 – 3.2
Cooling Method	Air-Cooled	Water-Cooled
Weight (without P/C)	g 105	99



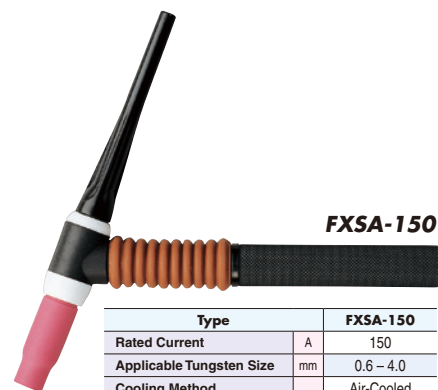
TA-17,FX-17

Type	TA-17, FX-17
Rated Current	A 150
Applicable Tungsten Size	mm 1.6 – 3.2
Cooling Method	Air-Cooled
Weight (without P/C)	g 192



TA-26,FX-26

Type	TA-26, FX-26
Rated Current	A 200
Applicable Tungsten Size	mm 1.6 – 4.0
Cooling Method	Air-Cooled
Weight (without P/C)	g 270



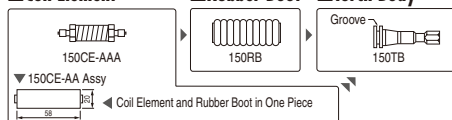
FXSA-150

Type	FXSA-150
Rated Current	A 150
Applicable Tungsten Size	mm 0.6 – 4.0
Cooling Method	Air-Cooled
Weight (without P/C)	g 192

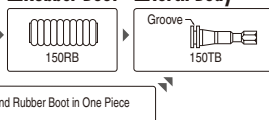
Head



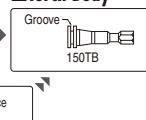
Coil Element



Rubber Boot



Torch Body



TA-24,24W

Type	TA-24	TA-24W
Rated Current	A 80	180
Applicable Tungsten Size	mm 0.5 – 1.0	0.5 – 2.4
Cooling Method	Air-Cooled	Water-Cooled
Weight (without P/C)	g 66	80



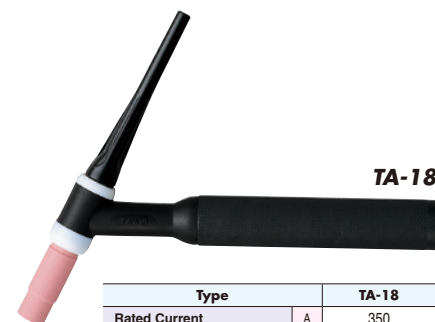
TA-9P,20P

Type	TA-9P	TA-20P
Rated Current	A 125	250
Applicable Tungsten Size	mm 0.5 – 2.4	0.5 – 3.2
Cooling Method	Air-Cooled	Water-Cooled
Weight (without P/C)	g 105	105



TA-17P

Type	TA-17P
Rated Current	A 150
Applicable Tungsten Size	mm 1.6 – 3.2
Cooling Method	Air-Cooled
Weight (without P/C)	g 192



TA-18

Type	TA-18
Rated Current	A 350
Applicable Tungsten Size	mm 1.6 – 4.0
Cooling Method	Water-Cooled
Weight (without P/C)	g 236



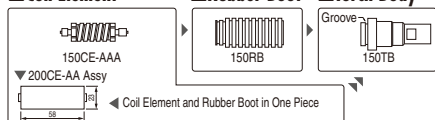
FXSA-200

Type	FXSA-200
Rated Current	A 200
Applicable Tungsten Size	mm 1.6 – 4.0
Cooling Method	Air-Cooled
Weight (without P/C)	g 270

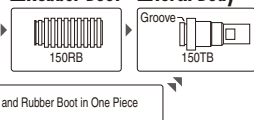
Head



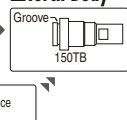
Coil Element



Rubber Boot



Torch Body



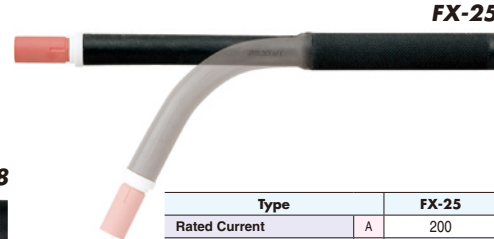
CS-310

Type	CS-310
Rated Current	A 310
Applicable Tungsten Size	mm 0.5 – 3.2
Cooling Method	Air-Cooled
Weight (without P/C)	g 100



CS-410

Type	CS-410
Rated Current	A 410
Applicable Tungsten Size	mm 0.5 – 4.0
Cooling Method	Water-Cooled
Weight (without P/C)	g 160



FX-25

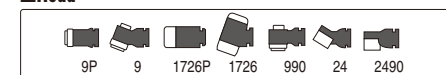
Type	FX-25
Rated Current	A 200
Applicable Tungsten Size	mm 0.5 – 2.4
Cooling Method	Water-Cooled
Weight (without P/C)	g 160



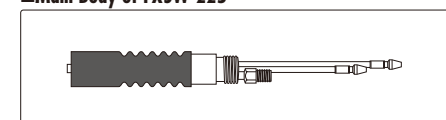
FXSW-225

Type	FXSW-225
Rated Current	A 225
Applicable Tungsten Size	mm 1.6 – 4.0
Cooling Method	Water-Cooled
Weight (without P/C)	g 236

Head



Main Body of FXSW-225



ROBOTIC TORCHES FOR MOTOMAN

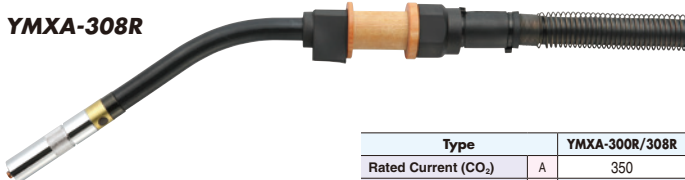
for Motoman MA1440

Type MA (with an internally mounted torch cable)

Type MA / without shock sensor
YMXA-300R



YMXA-308R



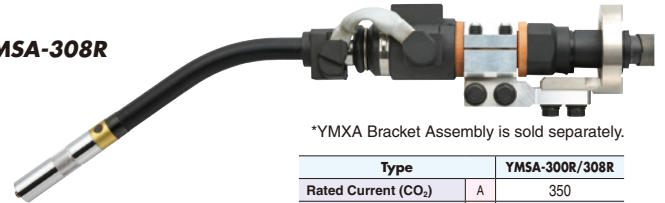
Type	YMXA-300R/308R
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled

Type MA / With Shock Sensor
YMSA-300R



*YMXA Bracket Assembly is sold separately.

YMSA-308R

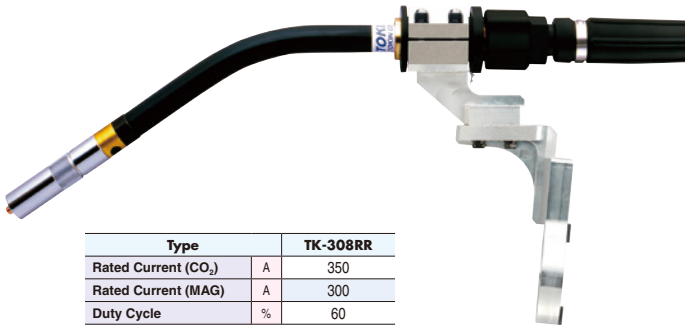


*YMXA Bracket Assembly is sold separately.

Type	YMSA-300R/308R
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled

Type MH (with an externally mounted torch cable)

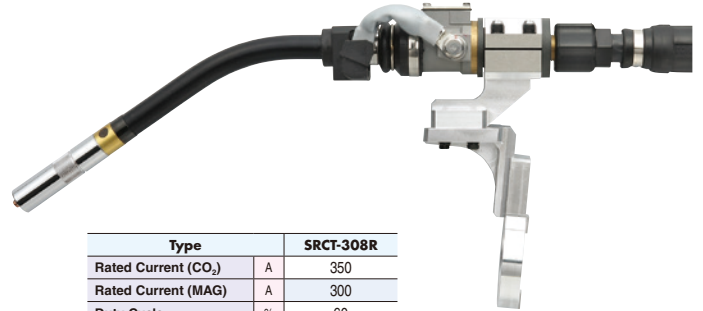
Type MH / Without Shock Sensor
TK-308RR+YMH Bracket Assembly



Type	TK-308RR
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled

• Using the YMH bracket assembly allows you to use TK-308RR.

Type MH / With Shock Sensor
SRCT-308R+YMH Bracket Assembly



Type	SRCT-308R
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled

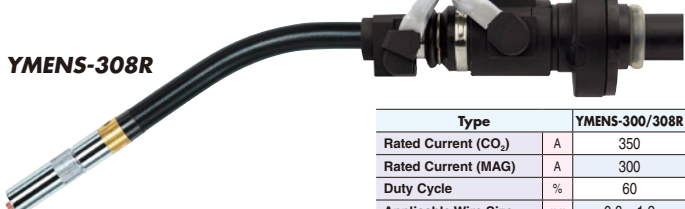
• Using the YMH bracket assembly allows you to use SRCT-308R.

MOTOMAN-EA SERIES

YMENS-300R



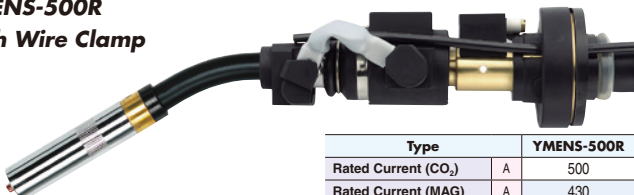
YMENS-308R



Type	YMENS-300/308R
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled

YMENS-500R

With Wire Clamp

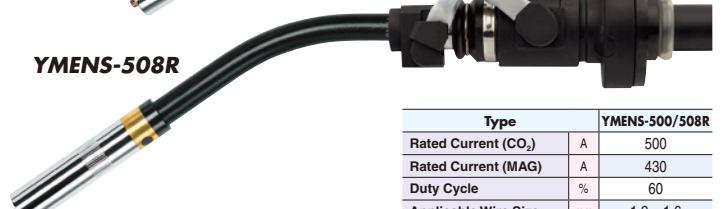


Type	YMENS-500R
Rated Current (CO ₂)	A 500
Rated Current (MAG)	A 430
Duty Cycle	% 60
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Air-Cooled

YMENS-500R



YMENS-508R



Type	YMENS-500/508R
Rated Current (CO ₂)	A 500
Rated Current (MAG)	A 430
Duty Cycle	% 60
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Air-Cooled

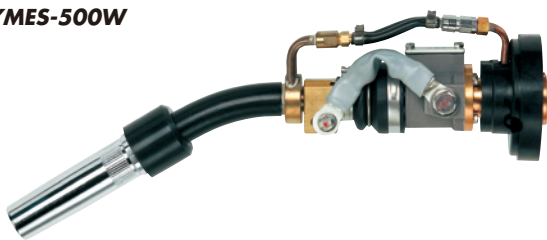
YMES-250RA



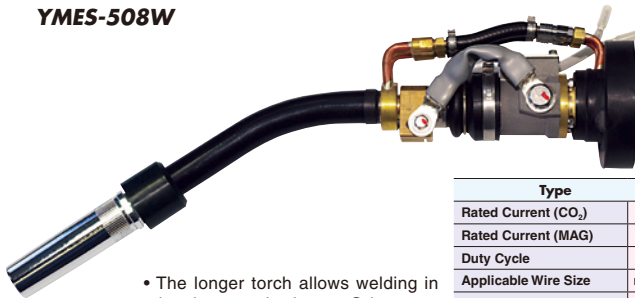
Type	YMES-250RA
Rated Current (MAG)	A 250
Duty Cycle	% 60
Applicable Wire Size	mm 1.0 – 1.2
Cooling Method	Air-Cooled

• Air-Cooled Torch for Aluminum Welding

YMES-500W



YMES-508W

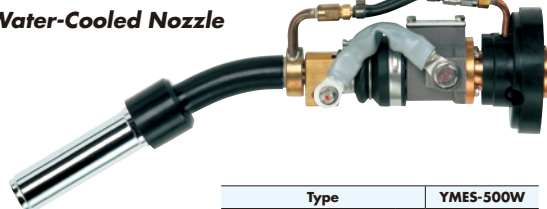


Type	YMES-508W
Rated Current (CO ₂)	A 500
Rated Current (MAG)	A 450
Duty Cycle	% 80
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Water-Cooled

*Nozzle 16mm and Wire 1.6mm (available for other options, ask sales)

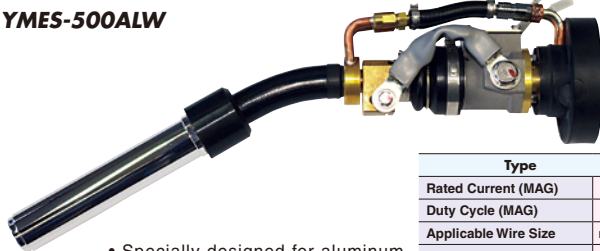
YMES-500W

Water-Cooled Nozzle



Type	YMES-500W
Rated Current (CO ₂)	A 500(450)
Rated Current (MAG)	A 430(380)
Duty Cycle	% 80(100)
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Water-Cooled

YMES-500ALW



Type	YMES-500ALW
Rated Current (MAG)	A 300
Duty Cycle (MAG)	% 50
Applicable Wire Size	mm 1.0 – 1.2
Cooling Method	Water-Cooled

*Water-Cooled Nozzle #mm and Wire 1.2mm with MIG tip (available for other options, ask sales)

- The longer torch allows welding in hard-to-reach places. Other performance specs. are the same as YMES-500W

- Specially designed for aluminum welding.
- Regulates Gas flow by Special Nozzle and Tip Body.

AIR-COOLED ROBOTIC TORCHES

ACC/TK SERIES

High Advanced Robotic Torches

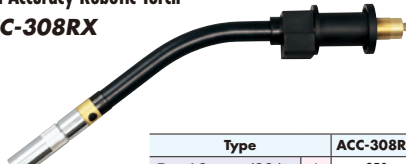
High Accuracy Robotic Torch
ACC-308RR



- Offers triple the shock resistance of conventional products.
- Outstanding dimensional accuracy shortens the torch replacement time!

Type	ACC-308RR
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Dimensionsal Accuracy	X 264.3 ± 0.3
	Y 116.5 ± 0.4
	Z 35° ± 4.0
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

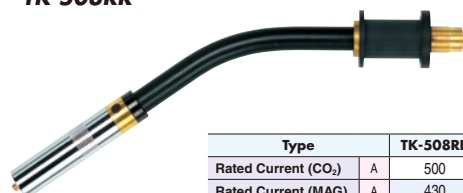
High Accuracy Robotic Torch
ACC-308RX



- Replaceable Type of ACC-308RR

Type	ACC-308RX
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

TK-508RR



- Air-Cooled 500A Standard Type

Type	TK-508RR
Rated Current (CO ₂)	A 500
Rated Current (MAG)	A 430
Duty Cycle	% 60
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

Basic Torch for HP-6 and HP-20
TK-308RR



TK-308RS



Type	TK-308RR/S
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

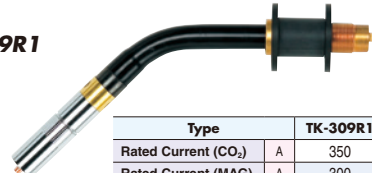
TK-308RX



- Accomplished a quick replacement of torch body by separating from clamp and to keep a reliable repeatability.

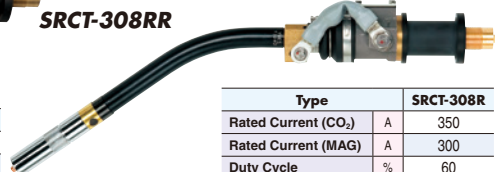
Type	TK-308RX
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

TK-309R1



Type	TK-309R1
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

SRCT-308RR



Type	SRCT-308RR
Rated Current (CO ₂)	A 350
Rated Current (MAG)	A 300
Duty Cycle	% 60
Applicable Wire Size	mm 0.8 – 1.2
Cooling Method	Air-Cooled
Cable Length	m 0.8 – 5

- Built-in Shock Sensor Type of TK-308RR
- Without losing a control point, the torch (TK-308RR) is replaceable.

WX/ β SERIES

The ultimate in water-cooled robotic torches

WX702S

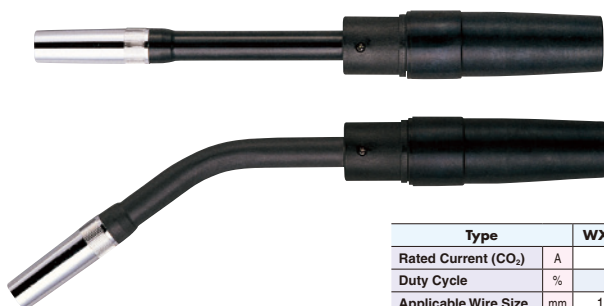


WX702R



Type	WX702S/R	
Rated Current (CO ₂)	A	700
Rated Current (MAG)	A	600
Duty Cycle (CO ₂)	%	80
Duty Cycle(MAG)	%	70
Applicable Wire Size	mm	1.4 – 1.6
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

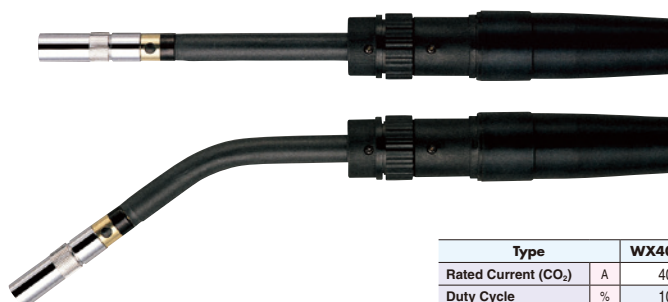
WX500S/R



Type	WX500S/R	
Rated Current (CO ₂)	A	500
Duty Cycle	%	100
Applicable Wire Size	mm	1.2 – 1.6
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

- Water-Cooled 500A Standard Type

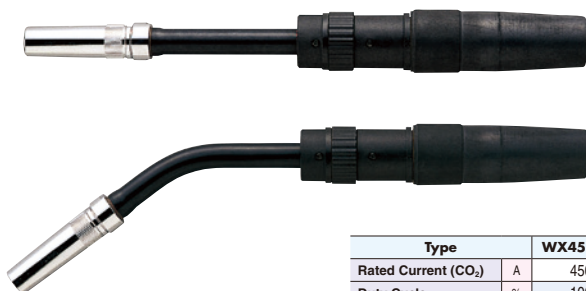
WX401S/R



Type	WX401S/R	
Rated Current (CO ₂)	A	400
Duty Cycle	%	100
Applicable Wire Size	mm	1.2 – 1.4
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

- Developed by WX-400. Can be separated from cable assembly.

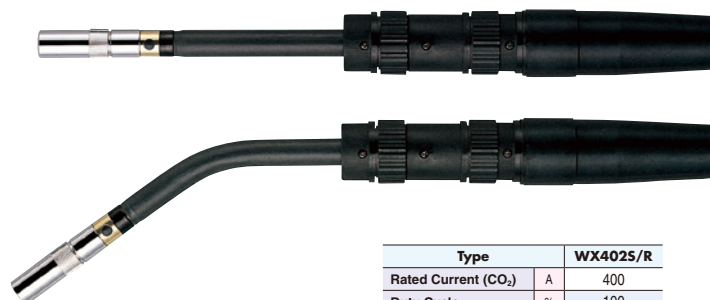
WX451S/R



Type	WX451S/R	
Rated Current (CO ₂)	A	450
Duty Cycle	%	100
Applicable Wire Size	mm	1.2 – 1.6
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

- 100% duty cycle at 450A Can be separated into two assemblies: torch body and cable.

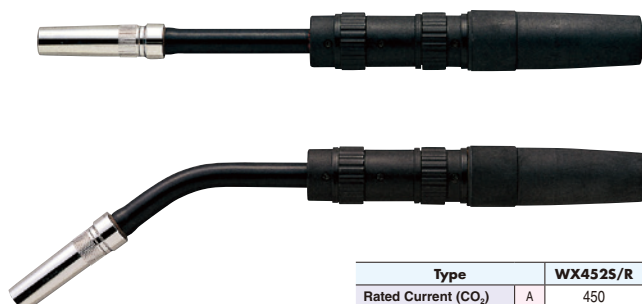
WX402S/R



Type	WX402S/R	
Rated Current (CO ₂)	A	400
Duty Cycle	%	100
Applicable Wire Size	mm	1.2 – 1.4
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

- (1) Developed by WX-400.
- (2) Can be separated into three assemblies: Torch Body, Clamp and Cable.

WX452S/R



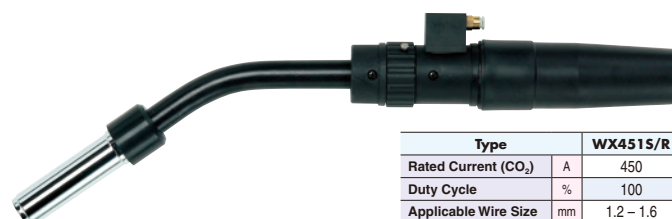
Type	WX452S/R	
Rated Current (CO ₂)	A	450
Duty Cycle	%	100
Applicable Wire Size	mm	1.2 – 1.6
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

- 100% duty cycle at 450A Can be separated into three assemblies: torch body, clamp and cable.

WX451S Water-Cooled Nozzle



WX451R Water-Cooled Nozzle with Wire Clamp



Type	WX451S/R	
Rated Current (CO ₂)	A	450
Duty Cycle	%	100
Applicable Wire Size	mm	1.2 – 1.6
Cooling Method	Water-Cooled	
Cable Length	m	1 – 5

- Water-Cooled Nozzle features effects of minimizing spatter build-up and increasing the durability of contact tip.

β-600W

For heavy duty

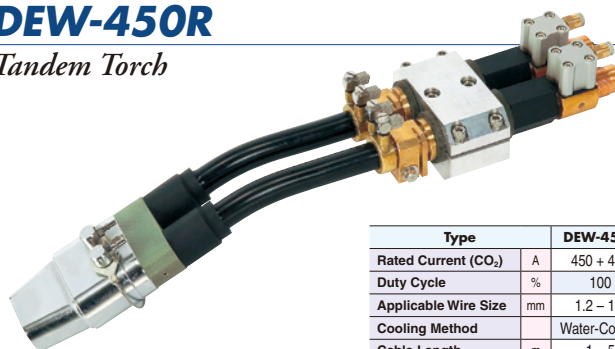


Type	β-600W
Rated Current (CO ₂)	A 600
Duty Cycle	% 100
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Water-Cooled
Cable Length	m 1 – 5

- Cooling effect produced by the unique design of water channels achieves 100% duty cycle at 600A.

DEW-450R

Tandem Torch



Type	DEW-450R
Rated Current (CO ₂)	A 450 + 450
Duty Cycle	% 100
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Water-Cooled
Cable Length	m 1 – 5

- Usable for high speed multilayer welding
- Excellent cooling performance by utilizing large Water-Cooled Nozzle
- Reliable cooling via independent cooling system that separately cools the torch body and nozzle
- Wire Clamp unit included as standard equipment

TK-308RW

Air-Cooled Nozzle Spec.or Water-Cooled Nozzle



Type	TK-308RW
Rated Current (CO ₂)	A 500
Duty Cycle	% 80
Applicable Wire Size	mm 1.2 – 1.6
Cooling Method	Water-Cooled
Cable Length	m 1 – 5

- TK-308RW Water-Cooled Type
- Can be replaced without altering the TK-308RR teaching point.

TK-308RR

Water-Cooled Nozzle Spec



- Convertible in a Air-Cooled torch or a Water-Cooled Torch by Nozzle Types.
- Water cooling at nozzle end reduces spatter accumulation

*Nozzle use requires a water circulator (separate unit).
*Clamp the water hose with a suitable hose band or clamp so that the water hose and the torch cable are laid in parallel.

TK-308ALW

MIG Torch for Aluminum Welding



Type	TK-308ALW
Rated Current (CO ₂)	A 350
Duty Cycle	% 60
Applicable Wire Size	mm 1.0 – 1.2
Cooling Method	Water-Cooled
Cable Length	m 1 – 5

- External water inlet and outlet enables easy maintenance.
- Unique designed tip body provides stable gas shielding.

Thermo-chiller equipped coolant circulation system WR-200TC

- Equipped with high-lift pump. Approximate discharge pressure of 0.4MPa.
- Temperature setting range between 5°C and 40°C (±0.1°C temperature stability)
- Operating conditions can be monitored by way of the digital indication on the control panel
- Particle filter is provided at the return outlet of the circulating fluid, thus preventing problems caused by dirty circulating fluid
- Equipped with heating function to prevent freezing
- Compact design allows installation in tight space



Body Front

Type	WR-200TC
Supply voltage	AC200V(single phase)
Frequency	50/60Hz
Power consumption	1.1/1.4KVA
Discharge pressure	0.4Mpa
Discharge flow rate (* 1)	2.1-2.2L/min
Cooling capacity	1700/1900W
Tank capacity	Approx. 5L
Unit Weight (* 2)	51kg
Exterior dimensions (WxDxH)	377×500(±280)×615
Flow rate (body only)	4.1-4.2L/min
Flow rate (torch head + hose 10m)	2.1-2.2L/min

(*1) With water-cooled torch connected: 60Hz
(*2) Cooling water mass not included

Coolant circulation system WR-100 (046500)

- Compact body and superior cooling performance realizing 35kcal/min of heat value
- Pump portion is completely insulated
- Water tank is separate and independent, facilitating water replacement
- Excels in serviceability, reducing cleaning work load



Body Front

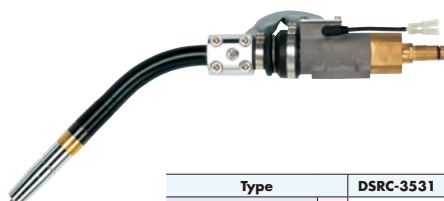
Type	WR-100
Supply voltage	50/60Hz Single phase AC200V
Power consumption	W 200/240
Discharge pressure	MPa 0.3
Discharge flow rate (* 1)	L/min 2.1 – 2.2
Heat discharge	Kca/min 35
Tank capacity	L 10
Unit Weight (* 2)	kg 22

(*1) With water-cooled torch connected: 60Hz
(*2) Cooling water mass not included

DSRC-3531

YT-352CCS

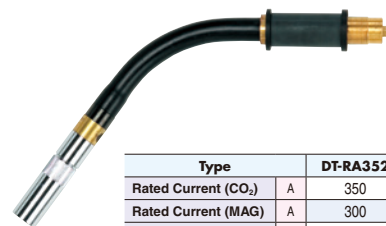
DT-RA352C55



Type	DSRC-3531	
Rated Current (CO ₂)	A	350
Rated Current (MAG)	A	250
Duty Cycle	%	50
Applicable Wire Size	mm	0.8 – 1.2
Cooling Method	Air-Cooled	
Cable Length	m	1 – 5



Type	YT-352CCS	
Rated Current (CO ₂)	A	350
Rated Current (MAG)	A	300
Duty Cycle	%	60
Applicable Wire Size	mm	0.8 – 1.2
Cooling Method	Air-Cooled	
Cable Length	m	1 – 5



Type	DT-RA352	
Rated Current (CO ₂)	A	350
Rated Current (MAG)	A	300
Duty Cycle	%	60
Applicable Wire Size	mm	0.8 – 1.2
Cooling Method	Air-Cooled	
Cable Length	m	1 – 5

AUTOMATIC TORCHES

A-350S



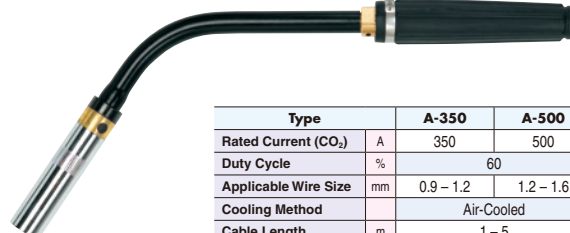
A-500S



A-350R



A-500R



Type	A-350		A-500
Rated Current (CO ₂)	A	350	500
Duty Cycle	%	60	
Applicable Wire Size	mm	0.9 – 1.2	1.2 – 1.6
Cooling Method	Air-Cooled		
Cable Length	m	1 – 5	

D-350S



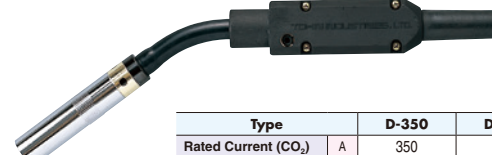
D-500S



D-350R



D-500R

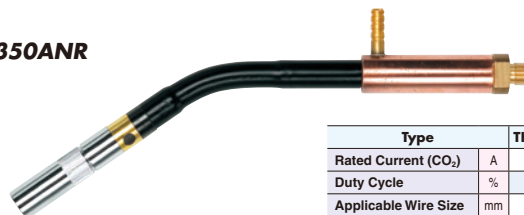


Type	D-350		D-500
Rated Current (CO ₂)	A	350	500
Duty Cycle	%	60	
Applicable Wire Size	mm	0.9 – 1.2	1.2 – 1.6
Cooling Method	Air-Cooled		
Cable Length	m	1 – 5	

TK-350ANS



TK-350ANR

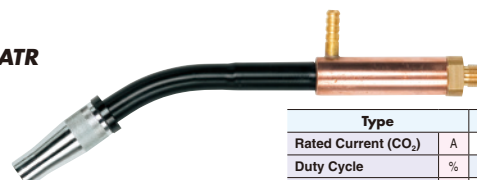


Type	TK-350ANS/ANR	
Rated Current (CO ₂)	A	350
Duty Cycle	%	80
Applicable Wire Size	mm	0.9 – 1.6
Cooling Method	Air-Cooled	

TK-350ATS



TK-350ATR



Type	TK-350ATS/ATR	
Rated Current (CO ₂)	A	350
Duty Cycle	%	80
Applicable Wire Size	mm	0.9 – 1.6
Cooling Method	Air-Cooled	

ROBOTIC TIG SERIES

TA-200HA



TA-301HW



- 300A/Water-Cooled/100% duty cycle
- Built-in pneumatic cylinder makes replacing the tungsten electrode easy.
- Reliable gas shielding by gas lens

TA-200CDA



TA-301CDW



Type		301HW	301CDW
Rated Current	A	300	300
Duty Cycle	%	100	100
Applicable Tungsten Size	mm	2.4, 3.2	2.4, 3.2
Cable Length	m	6, 8	6, 8
Cooling Method		Water-Cooled	Water-Cooled
Cylinder		—	Double-Acting Type

*Standard model: Gaslens Nozzle No.6 and Electrode 3.2mm

TA-500HW



- 500A/Water-Cooled/100% duty cycle
- Built-in pneumatic cylinder makes replacing the tungsten electrode easy.
- Reliable gas shielding by gas lens

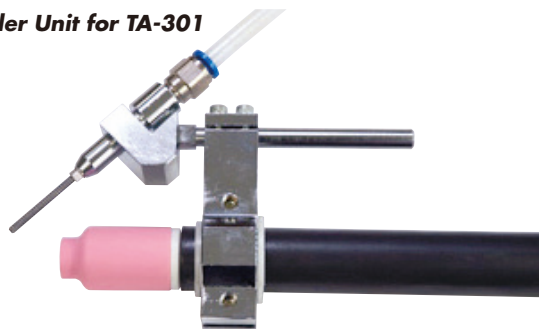
TA-500CDW



Type		500HW	500CDW
Rated Current	A	500	500
Duty Cycle	%	100	100
Applicable Tungsten Size	mm	3.2, 4.0	3.2, 4.0
Cable Length	m	6, 8	6, 8
Cooling Method		Water-Cooled	Water-Cooled
Cylinder		—	Double-Acting Type

*Standard model: Gaslens Nozzle No.10 and Electrode 4.0mm

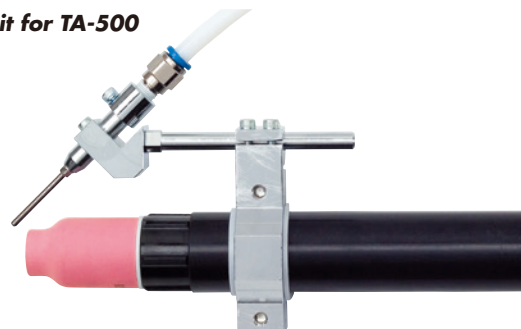
Filler Unit for TA-301



Standard model : 45° feeding angle and Wire : 1.2mm

- Choice of Angle (35° or 45°)
- Not includes Flexible conduct Tube
- Not includes Filler Unit
- Filler Unit for TA-301 can be used for TA-200 Series
(Ask sales for other options)

Filler Unit for TA-500



Standard model : 45° feeding angle and Wire : 1.2mm

- Choice of Angle (35° or 45°)
- Not includes Flexible conduct Tube
- Not includes Filler Unit
(Ask sales for other options)

AUTOMATIC TIG SERIES

TA-23A



TA-22A



TA-27B



TA-27A



Type		TA-23A	TA-22A	TA-27A/B
Rated Current (CO ₂)	A	125	250	500
Duty Cycle	%	60	100	100
Applicable Wire Size	mm	0.5 - 3.2	0.5 - 3.2	1.0 - 6.4
Cooling Method		Air-Cooled	Water-Cooled	Water-Cooled
Cable Length	m	4, 8	3.8, 7.6	3.8, 7.6

NOZZLE CLEANING STATION

New Model Nozzle Cleaning Station with Selectable Installation Equipment

TKS-C series



Split and select type offers a selection of installable equipment

Combination examples

- 1) Nozzle cleaner (basic type)
- 2) Nozzle cleaner + wire cutter
- 3) Nozzle cleaner + anti-spatter solution sprayer
- 4) Nozzle cleaner + wire cutter + anti-spatter solution sprayer

❖ Nozzle Cleaner

- Electric motor, which provides power, supports power supplies of major countries
- It is turned ON/OFF by pressing the welding nozzle against the equipment switch. Thus, it can be used without requiring a solenoid valve.
- The cleaning head uses Tokin's proprietary reinforced spring.

❖ Wire Cutter

- Cuts wires when the welding nozzle is pressed against the switch.
- Without requiring a solenoid valve, it can be used by simply connecting an air hose.

❖ Anti-Spatter Solution Sprayer

- In contrast to the conventional sprayer in which dust and spatter accumulated, requiring cleaning and maintenance, the new model is simply constructed and practically maintenance-free.

❖ Nozzle Coat anti-spatter solution

- Dried quickly by the post-welding heat of the nozzle, it forms anti-spatter film to minimize the adhesion of spatter onto the nozzle. Three types are available with different volumes.

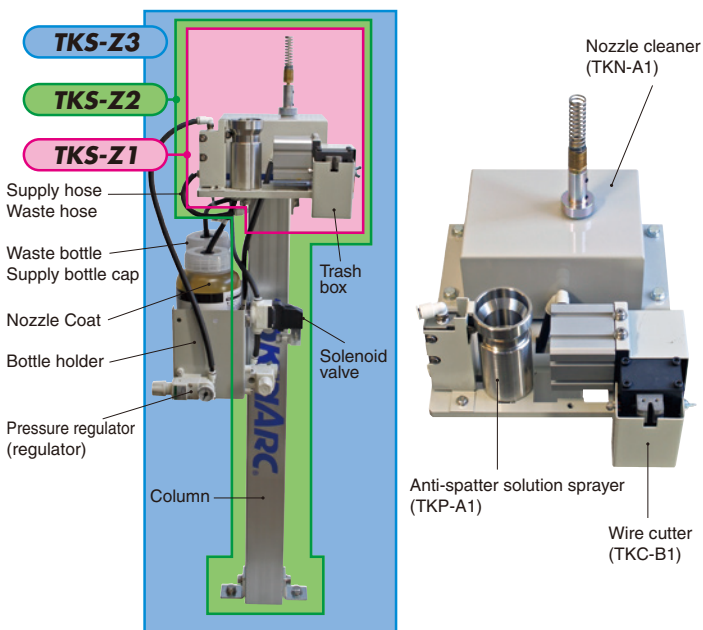
Nozzle Coat 2L
Nozzle Coat Spray 220ml
Nozzle Coat 18L can

Realizing Efficient Robotic Welding

- ❖ A single bench equipped with a wire cutter, nozzle cleaner, and anti-spatter fluid sprayer realizes space savings and efficient nozzle cleaning.
- ❖ Simple to install because it is driven by compressed air.
- ❖ Simple design offers superior serviceability.

TKS-Z series (0462Z*) * Includes Types No.1 through No.3

Signals from the robot turn the solenoid valve ON/OFF, allowing the pneumatic force to turn the spring and remove the spatter. It contains a nozzle cleaner (TKN-A1), a compact wire cutter (TKC-B1), and an anti-spatter fluid sprayer (TKP-A1). This is a standard type nozzle cleaning station that adapts to a wide range of conditions.



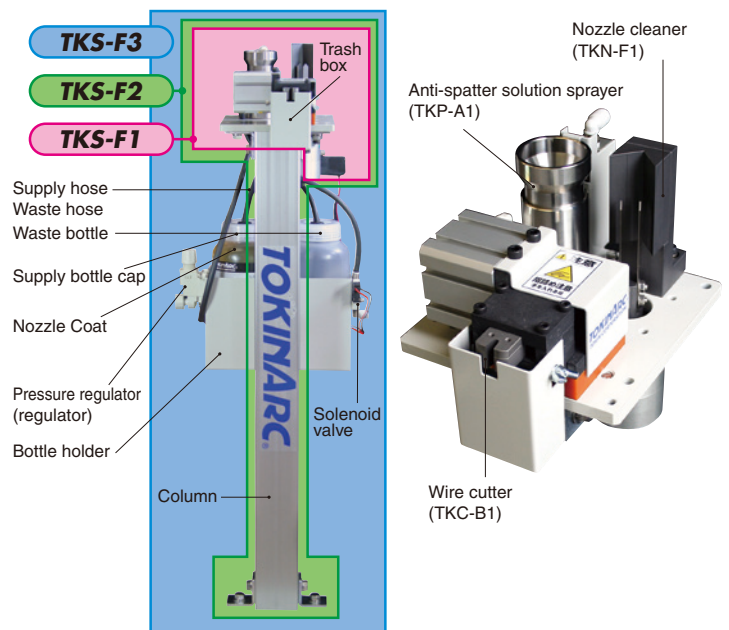
- Nozzle cleaning station can handle a wide range of conditions!
- Air-driven Nozzle Cleaner (TKN-A1) is installed and available in a wide range of conditions
- Minimum space required is 260mm x 265mm.

*Come with 1 bottle of Nozzle Coat a station.

*Please use always the dedicated nozzle coat only.

TKS-F series (0462F*) * Includes Types No.1 through No.3

The reamer type nozzle cleaner (TKN-F1) may be used to forcefully remove spatter from the inner surface of a nozzle. Because it is combined with a compact wire cutter (TKC-B1), it can be installed in the smallest space in the series. Select this product for high current or high operation rate applications.



- Cutting blade is designed by principle of leverage and made of highly durable material, allowing 40,000 cuts or more on one side. (Both sides of cutting blade are usable.)

*Number of cuts varies according to usage of location. Thus, the data on number of cuts was obtained from actual testing under certain conditions and does not imply guarantee.

*Solenoid valve is available as an option.

ANTI-SPATTER SOLUTION SPRAYER

TKP-A1
(046260)



Nozzle Coat



2 Litter

- Sprays a fine mist of anti-spatter solution to apply a thin uniform coating to the interior surface of the nozzle. This nozzle coating dries right after welding due to nozzle heat to form an anti-spatter coating.
- Anti-spatter solution can be sprayed in optimum quantities to prevent wasted fluid
- Supports nozzles with external dimensions in range from 16mm through 26mm.

*The dedicated anti-spatter solution "Nozzle Coat" is required when using the above device. (Unit comes with 1 bottle)

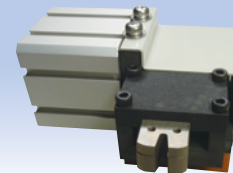
*Regulator and bottle holder are available as an option.

WIRE CUTTER

TKC-A2
(046250)



TKC-B1 (046256)



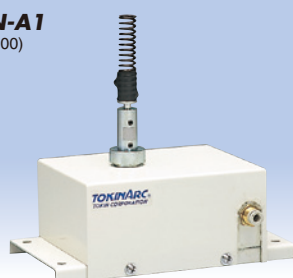
- Cutting blade is designed by principle of leverage and made of highly durable material, allowing 40,000 cuts or more on one side. (Both sides of cutting blade are usable.)

*Number of cuts varies according to usage of location. Thus, the data on number of cuts was obtained from actual testing under certain conditions and does not imply guarantee.

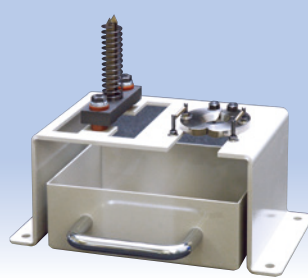
*Solenoid valve is available as an option.

NOZZLE CLEANER

TKN-A1
(046200)



TKN-B1
(046230)



TKN-F1
(046225)



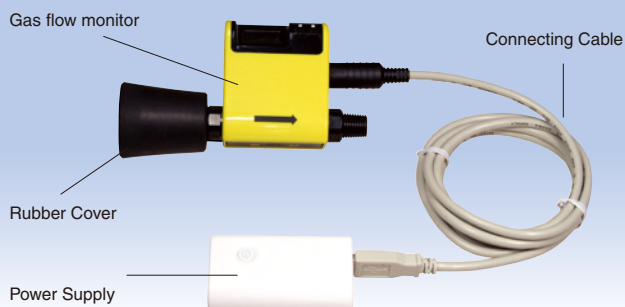
- Easy installation provided by a simple structure of air piping drive force.
- Various cleaning heads are available for different nozzle sizes.

- Cleans away spatter with 2 different types of cleaners. "Ring Scraper" for removing spatter stuck to the nozzle tip and "Nozzle Inner Wall Cleaner" for removing spatter on the inner nozzle walls without damaging the nozzles with relatively few adhesion of spatter and when using carbon nozzles.

- Reamer's forward and reverse rotation removes spatter inside of the nozzle.
- Driven by compressed-air and mounting is simple.

SHIELDING GAS CHECKER

5 V BATTERY POWER SUPPLY TYPE



- Shows shield gas flow rate on digital display
- Small-size, lightweight, and free mounting direction Shielding Gas Checker
- Two kinds of power sources, Battery and AC100V, are available.

Usable gas types	Power Type	Item code
Argon (Ar)	Battery	046401-0001
	AC 100 V	046401
Carbon dioxide (CO2)	Battery	046402-0001
	AC 100 V	046402

*Specify the applicable gas type when ordering

ANTI-SPATTER SOLUTION NOZZLE COAT

Nozzle Coat
18L can



Nozzle Coat
2L can

Nozzle Coat spray
220ml

- When Nozzle Coat is sprayed by the sprayer, the post-welding heat of the nozzle dries it quickly and forms anti-spatter film on the nozzle surface. This film allows the spatter to be removed with a weak force from the nozzle.

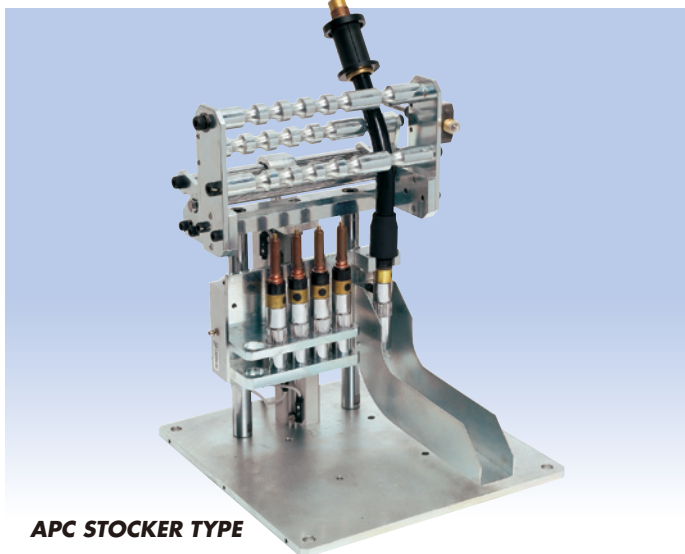
Nozzle Coat 18L can
Nozzle Coat 2L can
Nozzle Coat spray 220ml

Anti-Spatter Agent CLEAN ARC (046100)



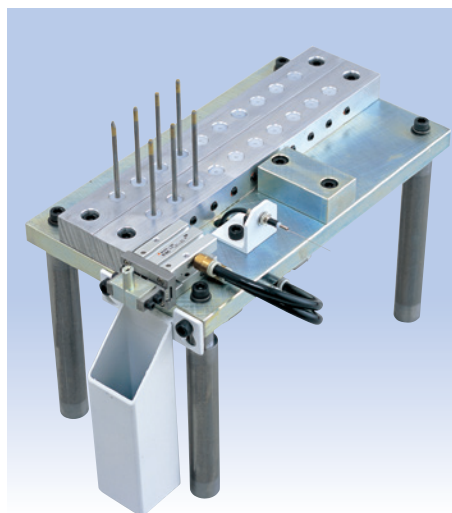
- This is an immersion type anti-spatter agent for semi-automatic use.
- It suppresses spatter adhesion and improves the use life of nozzles and tips.

APC – AUTO PARTS CHANGER –



- Consumable parts unit on the tip body can be replaced by a single touch operation.
- No production down time for replacing and cleaning.

TUNGSTEN CHANGER



- Enables robotic auto-change of tungsten electrodes in combination with Tokin cylinder TIG torch.
(TA-200CDA/TA-301CDW/TA-500CDW)

Tungsten electrode types



Tungsten with 1.5% lanthanum content (WL15)



Tungsten with 2% cerium content (WC20)



Pure tungsten (WF)

TUNGSTEN GRINDER

PIRANHA II

PIRANHA III



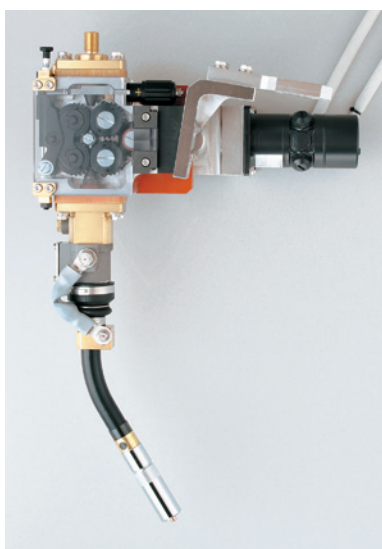
Product Name	Piranha II	Piranha III
Part No.	DGP-PG2	DGP-PG3
Grinding angle	10-60	15-60
Applicable Tungsten Size	1.0/1.6/2.4/3.2(mm)	1.0/1.6/2.4/3.2/4.0/4.8(mm)
External dimensions	W 102xL 255xH170(mm)	W 180xL 380xH260(mm)
Weight	5.5(kg)	21(kg)

- Grinding, cutting and facing the flat-tip features offer accurate tungsten preparation.
- Precision polishing finish (longitudinal axis direction polishing at roughness degree 0.5μm) offers better arc starts and arc stability, and welding quality is improved.

SERVO TORCH



- High-Speed and Stable wire feeding for small gauge wire and aluminum wire.



FILLER WIRE FEEDER

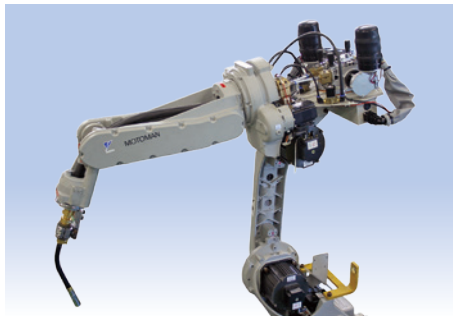


- Compact wire feeder unit with 100W servo motor.
- Designed for Plasma and Laser welding.

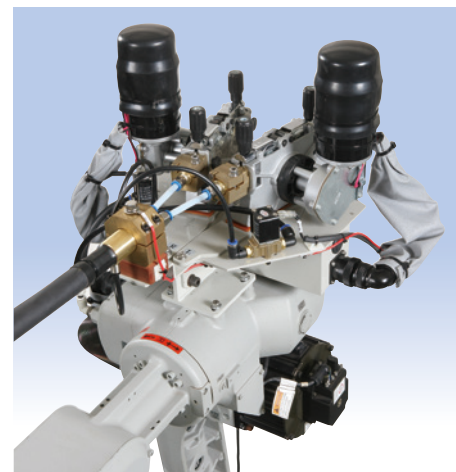
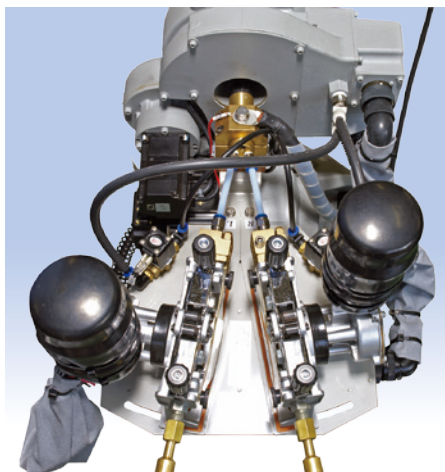
WIRE CHANGER UNIT

By loading two wire feeders onto the robot, high speed automatic switchover between two different kinds of wires, such as stainless and steel, and also shielding gases is possible.

Using in combination with APC (Auto Parts Changer) allows to change to different size of wire and also expands the range of usable wire sizes.



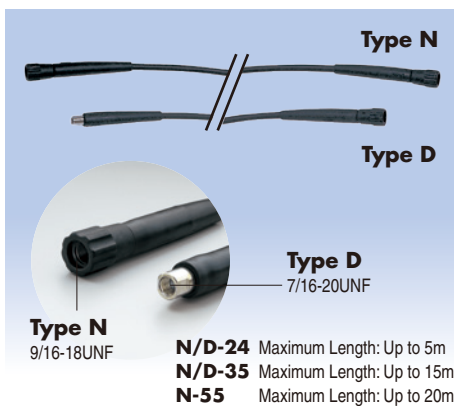
Installation example: YASKAWA MOTOMAN EA1400N



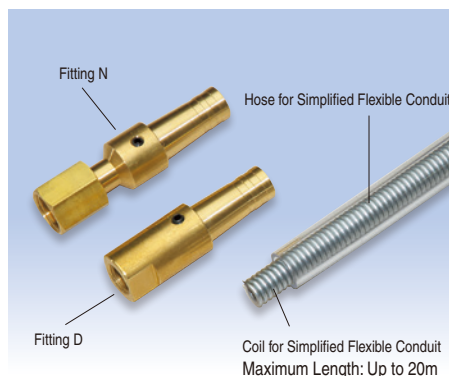
Installation shows YASKAWA MOTOMAN HP6

FLEXIBLE CONDUIT CABLES

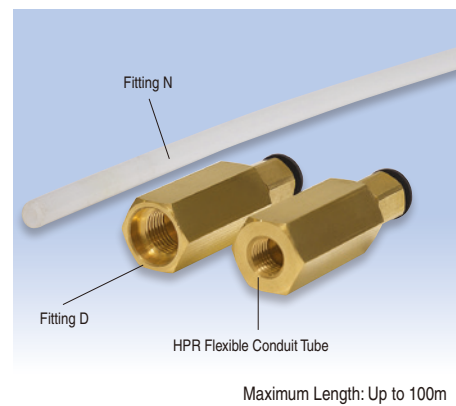
FLEXIBLE CONDUITS N/D



SIMPLIFIED FLEXIBLE CONDUIT

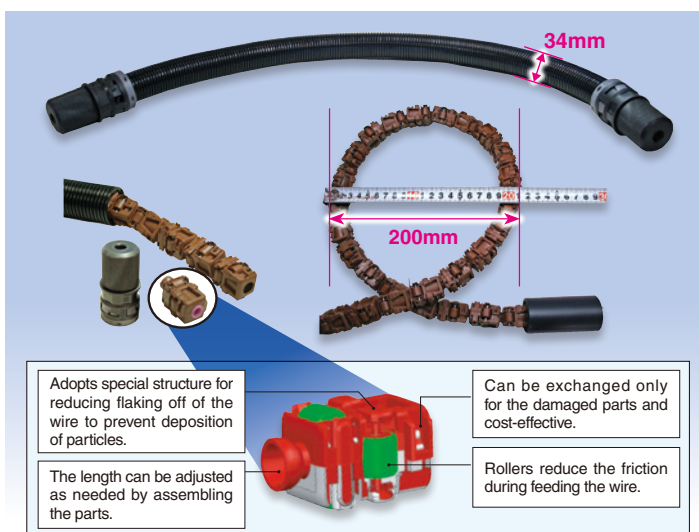


TEFLON FLEXIBLE CONDUIT

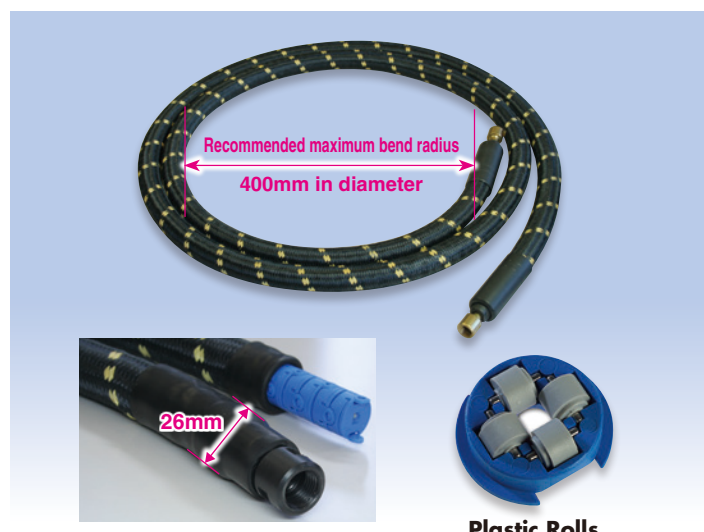


ROLLER USED FLEXIBLE CONDUIT CABLE

EASYGLIDE



MICROGLIDE



- Superb wire feed; achieve at a 200 mm minimum usage diameter which is one-third that of ordinary flexible conduits!
- Also usable at sharp bends such as when inserted in cableveyors

- It is 8mm-smaller than Easyglide and can be used for narrow space.

The Microglide is a next generation type flexible conduit that succeeds in lowering resistance to an absolute minimum during wire feed by using rollers along the wire feed path within the cable. The Microglide allows smooth wire feed in troublesome sections where ordinary flexible conduits encounter large wire feed resistance.

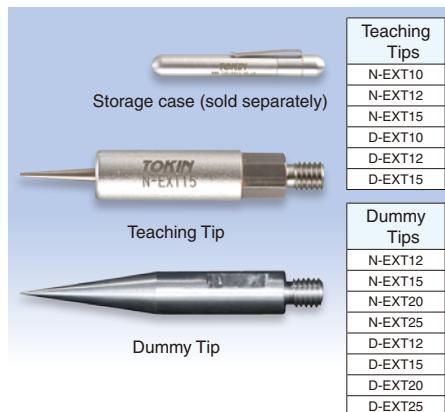
BUTT WELDER

100 V (046270)
200 V (046271)



- Simple flawless butt welding for anybody by pushing the button.
- In the range of 0.8 to 1.6mm wire diameter

TEACHING TIP / DUMMY TIP



- **Teaching Tips**
Movable tips for test operation of a teaching robot.
- **Dummy Tip**
Stainless steel tips used for torch calibration.

SAFTY GUARD

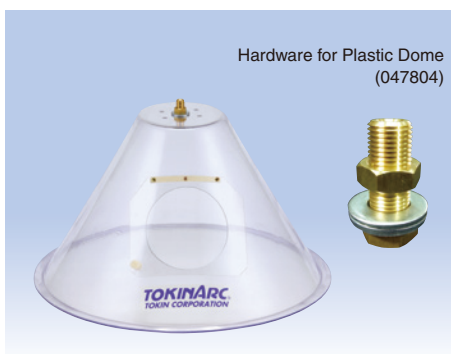
(046001)



- Used TAPYRUS fabric (made with non-woven fabric).
- An Excellent filtration.
- Light-weight and gentle touch.

PACK-WIRE PULLING APPARATUS

(047801)

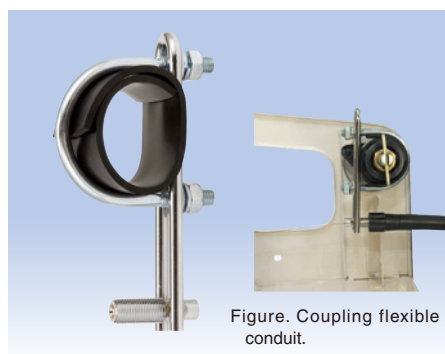


- Plastic Dome Cover outer contour 510mm to 515mm
- For 250Kg Pack Wire

*Comes with Hardware Set

PACK-WIRE PULLING TOOL

(047800)



- Attaches to spool shaft for semi-automatic welder
- Attachable to N Flexible Conduit Cable

FLEXIBLE CABLE SUPPORT

(047805)



- Installs above pack wire extractor to support the flexible conduit
- Install the flexible conduit with a clamping band or similar item.

WIRE STRAIGHTENER

Wire Straightener WS-3 Unit Assy (047810)
for YASKAWA ELECTRIC CO. Wire Feeder (047811)

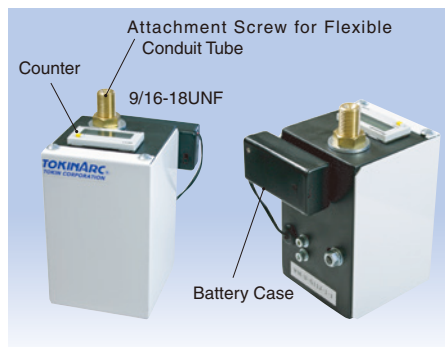


- Utilizes power of corrective roller to straighten bends in wire and suppress position deviations caused by wire to a minimum.

Figure:
*1. Installing on Plastic Dome Cover.
*2. Installing on Wire Feeder.

WIRE LENGTH MEASURING MACHINE

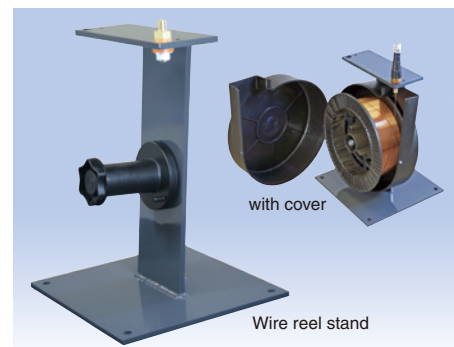
Wire Length Measuring Machine (047850)
Wire Length Measuring Machine 9 VOLT BATTERY (047860)



- Easy to see the wire consumption by digital counter up to 8 digits.
- Unit of measure is 1cm.

WIRE REEL STAND

REEL STAND (TM4-116)
REEL STAND with cover (TM4-116C)



- This stand is for use when using spool wire instead of pack wire.

FUME EXTRACTOR WF SERIES

WF-180



WF-130



WF-120



- Eliminate the hazardous welding fume at welding point. Recommended to be used with a fume extractor torch.

- Equipped with the same brushless motor as WF-180. (It can be used approximately 8000 hours, instead of approximately 700 hours on WF-120.)

- An original sputter trap shuts out burned sputter.

Type	WF-180
Rated Input Voltage	200V (3 phase)
Maximum Air Flow	3.1m³/min
Maximum Pressure	23.5kpa
Rated Current	5.0A
Maximum Output	1,000W
Filter	1
Noise Level	75dB(A)
Weight	80kg
Dimensions	H1,000×W360×L660(mm)

Type	WF-130
Rated Input Voltage	200V (3 phase)
Maximum Air Flow	3.1m³/min
Maximum Pressure	23.5kpa
Rated Current	5.0A
Maximum Output	1,000W
Filter	1
Noise Level	75dB(A)
Weight	80kg
Dimensions	H661×W300×L686(mm)

Type	WF-120
Rated Input Voltage	200V
Maximum Air Flow	3.0m³/min
Maximum Pressure	21.6kpa
Rated Current	5.3A
Maximum Output	1,000W
Filter	Small Filter × 1
Noise Level	75dB(A)
Weight	30kg
Dimensions	H550×W300×L583(mm)

Type	WF-300
Rated Input Voltage	200V (3 phase)
Motor Power	0.75kW
Maximum Air Flow	8m³/min
Maximum Pressure	2.16kpa
Filter	1
Noise Level	75dB(A)
Weight	64kg
Dimensions	H1,060×W490×L600(mm)

ROBOTIC FUME EXTRACTOR TORCH

FUME EXTRACTOR TORCH



F-308RR



WXF-500R



Type	CF-27J	CF-37J	CF-37J	CFL-20	CFL-35
Suction Nozzle	φ 26	φ 26	φ 30	φ 26	φ 26

PLASMA / LASER PARTS

OPTICS



TOKINARC®



Semi-Automatic Torches



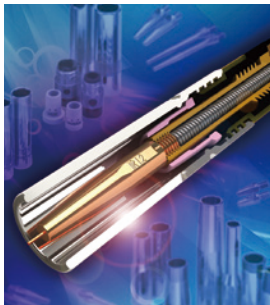
Air-Cooled Robotic Torches



Water-Cooled Robotic Torches



TIG Welding Torches



Replacement Parts



Robotic Peripherals



Fume Extractor



Plasma Parts
Laser Parts & Optics

Please contact us by FAX or E-mail for catalogues that interest you.
You can also download them from our website.

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• For more information, contact us at

Part specifications, dimensions and design may be changed
without prior notice for the purpose of part improvement.
The product color shown here is a printed image and the actual
color might vary somewhat.



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